



# The Latest in Heating and Cooling Technology

ClimateWork Summit on Maine's Economy and Climate Change

May 19, 2023

# Emerging Trends

- HVAC technologies are trending towards electric systems that can heat and cool
- Whole building solutions without supplemental heat are proving effective in Maine
- Some technology, like VRF systems, can maximize simultaneous heating and cooling with room-by-room control
- Heat pump systems are manufactured with different designs to accommodate building type
- Commercial HPWH -  $\geq 80$  gallon capacity
- Efficiency Maine offers a one-stop-shop for electric HVAC systems support

# Heat Pump Mini-Splits

- Most common type of heat pumps in Maine



**Caribou Nursing Center**



**Two Fat Cats Bakery**



**Norridgewock Fire Department**



# Variable Refrigerant Flow (VRF) Systems

- Heat pump technology that efficiently heats and cools large spaces



**University of Maine Augusta Dorms**



**Fryeburg Academy Student Center**



**Presque Isle Community Building**



# Packaged Terminal Heat Pumps

- Alternative to lodging Packaged Terminal Air Conditioners. Includes vertical units



**Katahdin Inn and Suites**



**Holiday Inn by the Bay**



**Fireside Inn Bangor**



**Vertical Unit Example**

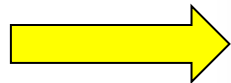
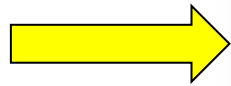
# Other Emerging Technologies

- Heat Pump Rooftop Units (RTUs)
  - A new heat pump alternative to traditional RTUs
- Commercial Heat Pump Water Heating
  - A larger scale version of a typical residential heat pump water heater
  - Allows for a larger hot water load at a higher temperature
- Gas Heat Pumps
  - Similar to electric heat pumps, but use heat from gas combustion to help condition the incoming air



# Commercial and Industrial Prescriptive Initiative

Solutions	Measure Types	Maximum Incentive	Cash Incentive	Instant Discount <sup>1</sup>
Agricultural	Production and Storage Equipment	\$5,000	✓ <sup>2</sup>	
Compressed Air	Compressed Air Systems and Controls	\$3,500	✓ <sup>2</sup>	
Electric Vehicle	NEW Battery Electric Car or Pickup (BEV)	\$4,500	✓ <sup>3</sup>	✓
	NEW Plug-In Hybrid Electric Car or Pickup (PHEV)	\$3,500		
	NEW Battery Electric Work Van (Cargo Van)	\$8,000		
	NEW Battery Electric Work Van (Chassis Cab or Cutaway)	\$5,000		
Heating	Boilers	\$12,500	✓ <sup>2</sup>	
	Controls	\$1,325	✓ <sup>2</sup>	
	ECM Circulator Pumps	\$75 – \$250		✓
Heating and Cooling	Heat Pump Rooftop Units (RTUs)	\$130/MBH	✓ <sup>2</sup>	
	High-Performance Heat Pump Systems	\$1,250		
	Packaged Terminal Heat Pumps	\$480		
	Retrofit Heat Pump for Small Businesses	\$4,800		
	Variable Refrigerant Flow Systems	\$6.00 per sq. ft.		
Lighting	Interior and Exterior Lighting	\$0.28 per kWh saved (first year savings)	✓ <sup>2</sup>	
	Tube LEDs	\$110		✓
Multifamily Weatherization	Attic and Basement Insulation and Air Sealing	\$5,000	✓ <sup>2</sup>	
Refrigeration	Compressors, Controls, and Door Equipment	\$600	✓ <sup>2</sup>	
Water Heating	Heat Pump Water Heaters	\$850 – \$950		✓



# Getting Started

## Qualified Partners

Qualified Partners, or QPs, are experienced vendors, suppliers, and installers of energy efficiency equipment that are registered with Efficiency Maine.

- You'll need a Qualified Partner to install your project.
- QP Locator: [efficiencymaine.com/at-work/qualified-partners/](https://efficiencymaine.com/at-work/qualified-partners/)
- Customer Consultations: [efficiencymaine.com/business-customer-consultation/](https://efficiencymaine.com/business-customer-consultation/)



QP Locator



Customer  
Consultations





# Virtual Customer Consultations





# The path to decarbonization is lined with Heat Pumps

- More Air to Water
- Increasing performance
- New refrigerants will move us toward new configurations.

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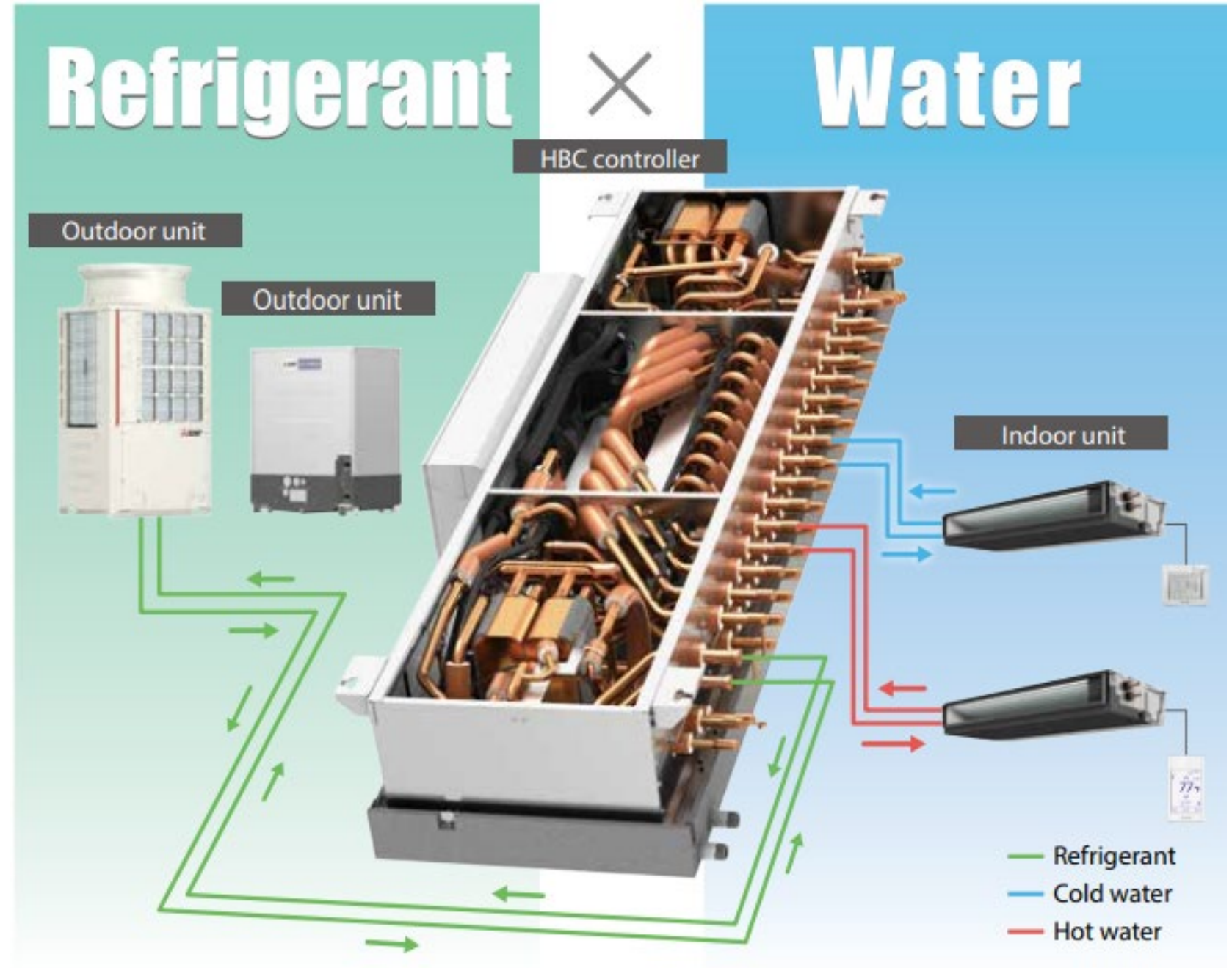
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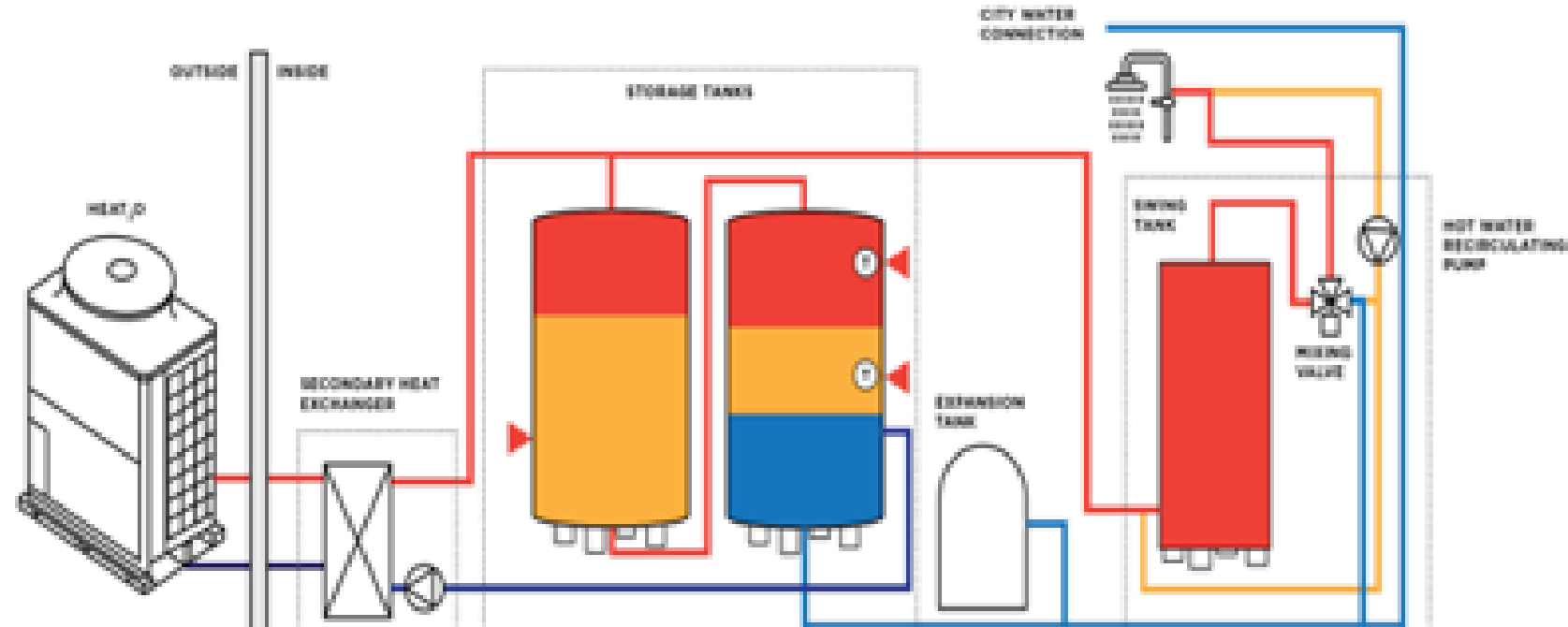
## Hybrid VRF

- Simultaneous heating and cooling with hydronics
- Less refrigerant
- Range of indoor styles soon



# CO2 Water Heating

- Able to hit 176F even when -13F outside.
- Domestic water heating for commercial applications.
- R454C version coming



Even colder performance

(H2i SUMO) FS - series

- 100% capacity at -10F
- Operation to -30F



## Refrigerant Transition Coming

- Residential as of January 2025
- Commercial as of January 2026
- New Equipment will have A2L refrigerants with GWP less than 700 (R32 or R454B) (compare to R410A at ~2100)
- A2L are lightly flammable – but pretty hard to ignite and harder to keep burning.
- 410A will remain available for servicing existing equipment.
- Safety sensors and controls throughout.



By the end of the decade, we may see another transition... to A3 refrigerants e.g. – Propane (GWP 3)





# Changes for the Better

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# Biofine Developments Northeast Inc.

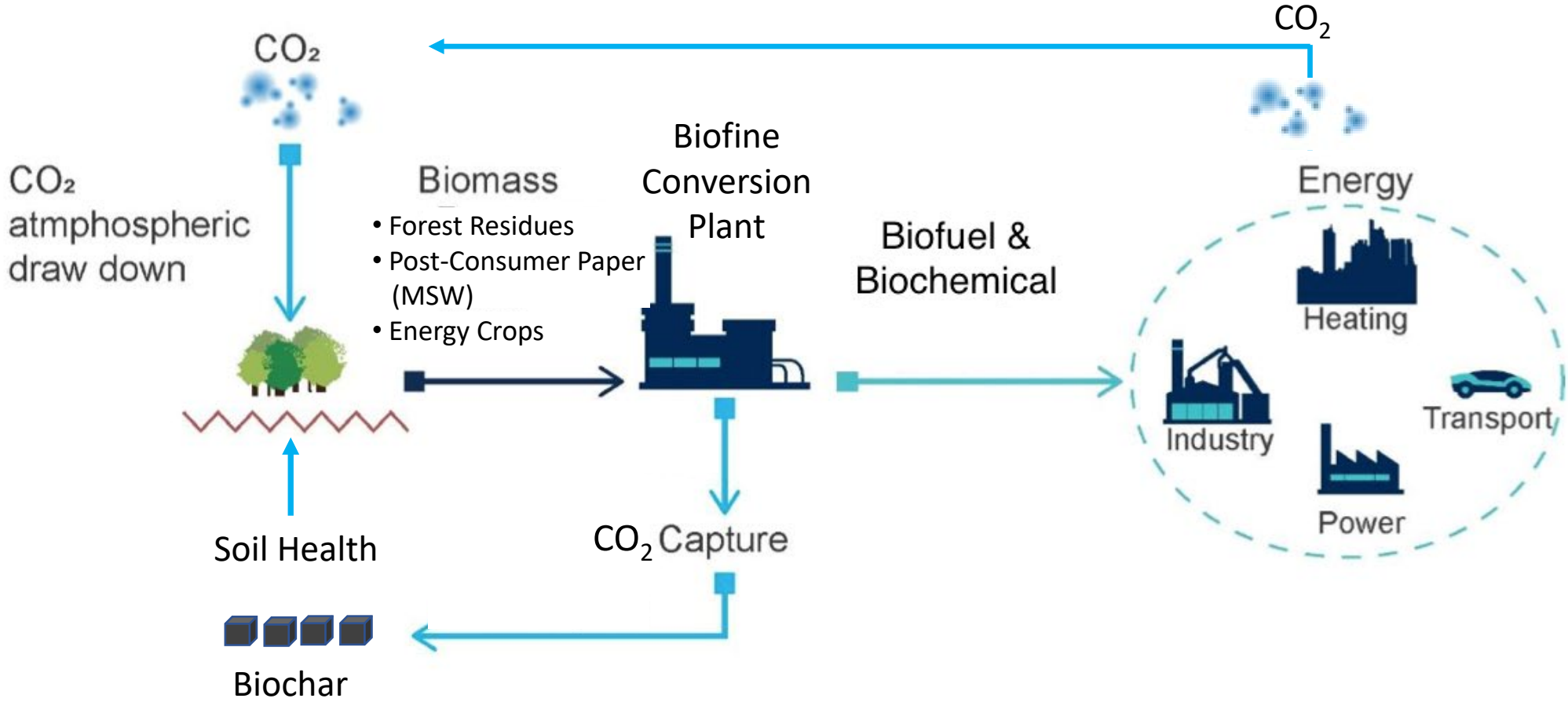
**Presents:**

**A Solution to Climate Change via Circular Carbon  
Economy Development in Maine**





# CIRCULAR CARBON BIOECONOMY IN MAINE



# INTRODUCTION



## Proprietary Biofine Technology

Enabling economic production of third-party verified GHG-negative biofuels, biochemicals, and biochar.<sup>1</sup>

Developed over 20+ years

B2P2 Pilot Plant – Operating University of Maine – FBRI - TRC

1. EarthShift Labs – Argonne GREET 2.0 Lifecycle Analysis



## Target Feedstocks

Forestry Residuals (Slash, Precommercial Thinnings)

Municipal Solid Waste (MSW)

Agricultural Residues

Energy Crops



## Target Markets

Initial target: Heating Fuels

Future Targets: Aviation, Heavy Transport, Marine



# BIOFUEL DEVELOPMENT & COMMERCIALIZATION



## Multi-Phase Technology & IP Development

1999 – Presidential Green Chemistry Award. Dr. Stephen W. Fitzpatrick  
 2000's – Pilot Plant 1.0 and initial biofuel/biochemical development  
 2012– 2018 –Technology R&D and IP Issued  
 2016 - 2018 – EL Lab Testing – National Oilheat Research Alliance, MEMA  
 2018 – 2021 – EL Field Testing – Residential, Commercial

## Commercial Development

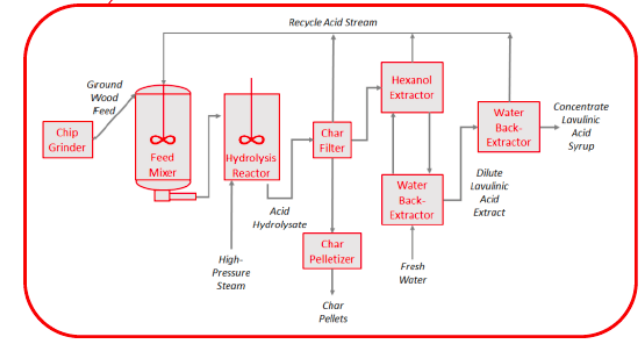
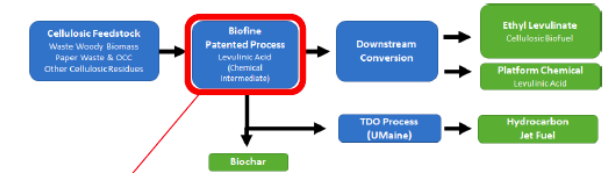
2020 – Biofuels Digest - Next 50 Companies to Disrupt the World  
 2021 – Fuel Offtake Partner Announced – Sprague Energy  
 2022 – BDNE Qualifies Maine Biomass for RIN Credits (EPA)  
 2022 – Site Agreement – Town of Lincoln (Former Depot Street Mill)  
 2023 – Biorefinery Development Underway

- Feedstock – RINS Qualified Woody Biomass

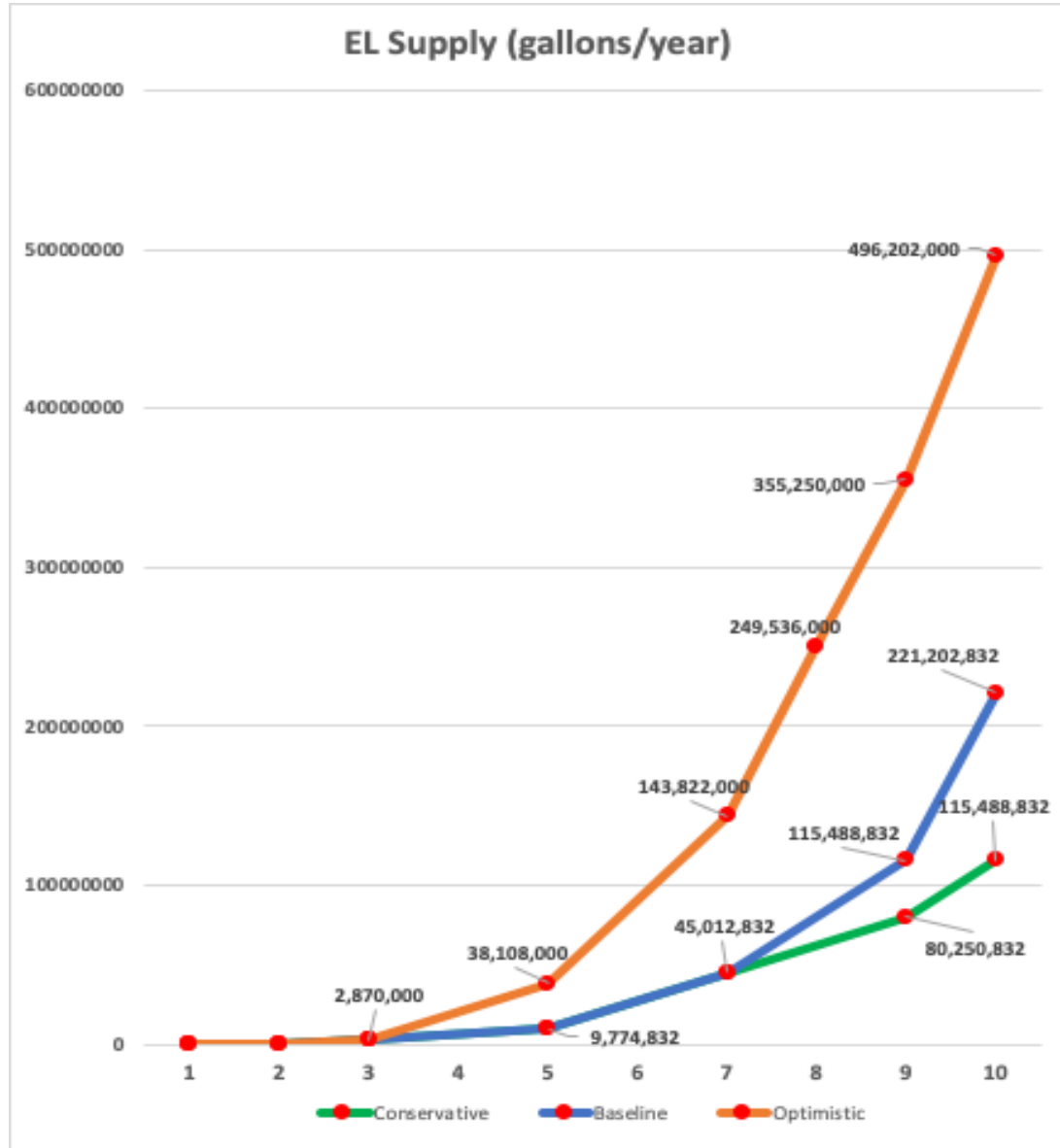
## Lincoln Biorefinery Economic & Environmental Benefits

Input: ~35k dry tons forest residues  
 Annual Output: ~3 million gallons of EL, ~16k mt biochar  
 Estimated Jobs Created: 160  
 CO<sub>2</sub>e Emissions Eliminated 73 million lbs.

- 8,129 gasoline-powered passenger vehicles
- 4,604 homes' energy use for one year
- 84,494 barrels of oil consumed
- 43,564 acres of US forests in one year



# LONG TERM DEVELOPMENT BENEFITS



Development Scenario	Conservative	Baseline	Aggressive
Fuel Output (million gal/yr)	115	221	496
GHG Savings (million tons /yr)	1.3	2.9	6.6
Barrels of Oil (equivalency/year)	2.9m	6.2m	14m
Homes' Energy Use (equivalency/year)	162k	339k	761k
Cars Off the Road (equivalency/year)	287k	600k	1.3m
Wind Turbines (equivalency/year)	360	750	1,680
Acres of Forest (equivalency/year)	1.5m	3.2m	7.2m

## Data Sources:

1. EPA GHG Equivalencies Calculator
2. EarthShift Labs – Biofine EL GREET 2.0 LCA

# CONTACT INFORMATION



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